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IMPACT OF PREDICTION ACCURACY ON COSTS-NOISE TECHNOLOGY APPLICATIONS IN HELICOPTERS

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The Boeing Vertoi Company Philadelphia, PA



June 1981 Final Report

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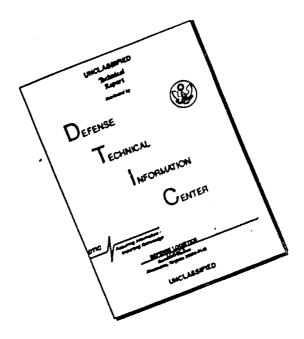
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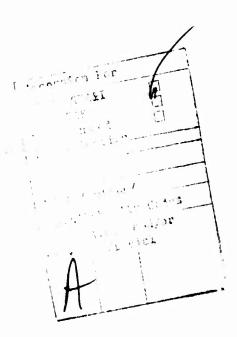
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SYMBOLS

EPNL - Effective Perceived Noise Level

ISO - International Standards Organization

PNL - Perceived Noise Level

PNLT - Tone Corrected Perceived Noise Level

PNLTM - Maximum Tone Corrected Perceived Noise Level

I - SUMMARY

This study is an extension of the work reported in Reference 1, "A Study of Cost/Benefit Tradeoffs Available in Helicopter Noise Technology Applications", and considers the effect which uncertainties in the prediction and measurement of helicopter noise have on the development and operating costs.

Although the number of helicopters studied is too small to permit generally applicable conclusions the following are the primary results:

The Effective Perceived Noise Levels tended to be overpredicted for takeoffs, underpredicted for approaches, with no general trend noted for level flyovers.

Prediction accuracy for the cases studied ranged from 1 to 6 EPNdB.

Test and measurement repeatability can give a range of up to 3 EPNdB.

Each helicopter must be studied as an individual case and generalization of cost trends should be avoided.

II - INTRODUCTION

The Reference 1 report assessed the impact of designing helicopters to noise constraints on the operating and acquisition cos of four helicopters. If the noise target is a guarantee, or a regulatory limit it is then necessary to set a design target level which is below that of the limit in order to ensure compliance. The amount of this margin is a function of the accuracy of the analytical predictions along with estimates of data repeatability, and the risk one is willing to assume. The purpose of this study is to provide a basis for evaluating the prediction accuracy of currently available analytical methodology and, using the results of Reference 1, the cost penalties which will result from the required design conservatism.

III - COMPARISON OF MEASURED AND PREDICTED LEVELS

This study is based on comparison between predicted and measured noise levels in level flight, takeoff, and approach, of three of the helicopters which were evaluated in Reference 1. The BO-105, a small single rotor helicopter; the CH-47C, a large tandem rotor helicopter whose acoustical signature is dominated by impulsive rotor noise; and a modified version of the CH-47C in which rotor noise was substantially reduced.

The prediction procedures used in this report are the same as those employed in the Reference 1 study. The methods are those described in Reference 2 and are summarized in Appendix A.

The data for the CH-47C helicopter was measured by the FAA and is reported in Reference 3. The data for the modified CH-47 was measured by Boeing Vertol using procedures which comply with proposed FAA and ICAO regulations. The data for the BO-105 had been recorded at an earlier date and the flight conditions did not match FAA/ICAO procedures. The predictions, however, were for the flight conditions actually tested.

Analytical predictions of Tone Corrected Perceived Noise Level (PNLT) time histories and EPNL values are presented in Figures 1, 2, and 3 along with directly comparable measured data. The time histories were drawn from PNLT calculations which were done at two second intervals. These curves were then interpolated to obtain predicted PNLT at one half second intervals for the EPNL calculations. The measured data was analyzed at one half second intervals.

Table I provides a comparison of the calculated and measured Perceived Noise Level (PNL), Tone Corrected Perceived Noise Level (PNLT) and the tone and duration corrections for each aircraft and flight condition or near the point of maximum PNL on the centerline of the flight path. The differences between predicted and measured levels are presented in Figure 4. In general the resultant EPNL's appear to be overpredicted for takeoff and underpredicted for approach. The latter is probably due to difficulty in accounting for noise due to blade-vortex intersection during descent. A similar problem with prediction of tandem rotor blade-vortex interaction noise in level flight is evident in Figure 1 where, in the case of the CH-47C, the high measured levels on the

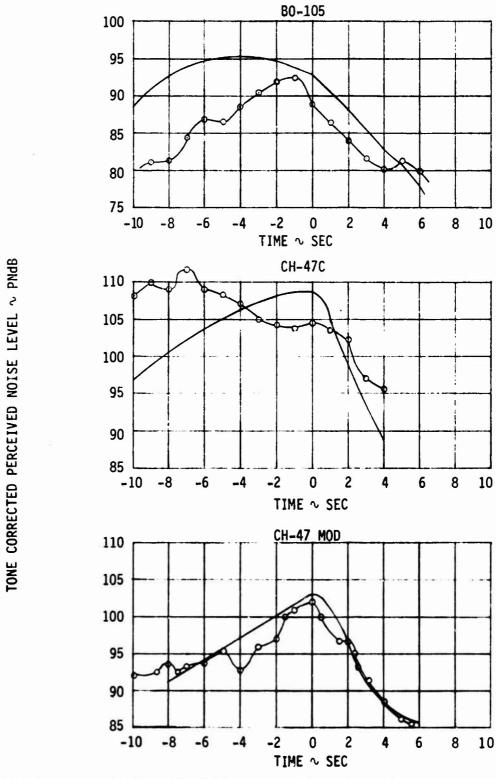
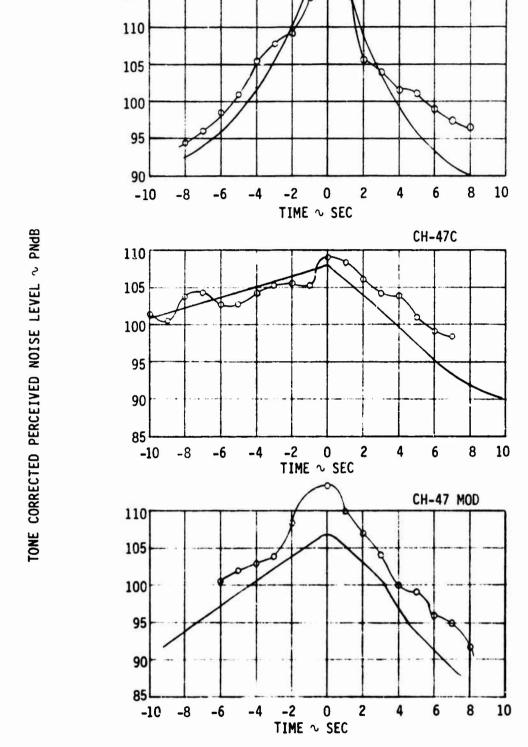


FIGURE 1. COMPARISON OF PREDICTED AND MEASURED PNLT TIME HISTORIES - FLYOVER



115

BO-105

FIGURE 2. COMPARISON OF MEASURED AND PREDICTED PNLT TIME HISTORIES - APPROACH



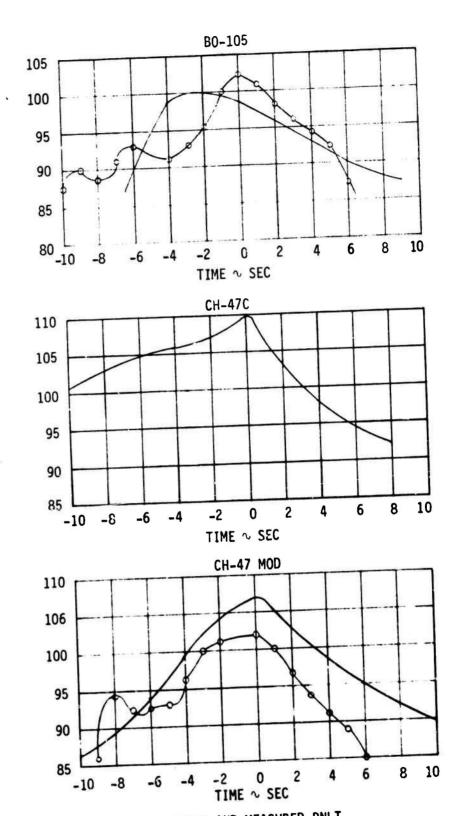


FIGURE 3. COMPARISON OF PREDICTED AND MEASURED PNLT TIME HISTORIES - TAKEOFF

TABLE I COMPARISON OF PREDICTIONS WITH MEASURED DATA

FLIGHT	, d	PN	PNL MAX	CORRE	TONE CORRECTION	PNL	PNLTM	DURATION CORRECTIO	DURATION CORRECTION	EP	EPNL
	ARCABL	MEAS	PRED	MEAS	PRED	MEAS PRED	PRED	MEAS	PRED	MEAS	PRED
APPROACH	BO-105	114.3	118.2	1.0	1.0	115.3	119.2	-5.1	-6.9	110.2	112.3
	CH-47C	107.9 107.4	107.4	0.7	0	108.6	107.4	-1.0	-0.8	107.6	106.6
	CH-47 Mod	111.9	106.5	1.0	0	112.9 106.5	106.5	-5.0	-3.3	107.9	103.2
FLYOVER	BO-105	89.2	92.8	3.3	1.0	92.5	93.8	-3.8	0.7	88.7	94.5
	CH-47C	104.6 108.7	108.7	0	0	104.6	108.7	4.3	-2.4	108.9	106.3
	CH-47 Mod	101.4 103.8	103.8	0.7	0	102.1	103.8	-4.4	-4.5	7.76	99.3
TAKEOFF	BO-1 05	8.66	96.3	2.2	0	102.0	96.3	-4.4	2.1	97.6	98.4
	CH-47C			Z	NODATA						
	CH-47 Mod	101.2	101.2 107.0 0.9	6.0	0		102.1 107.0	-2.8 -3.8	-3.8	99.3	103.2

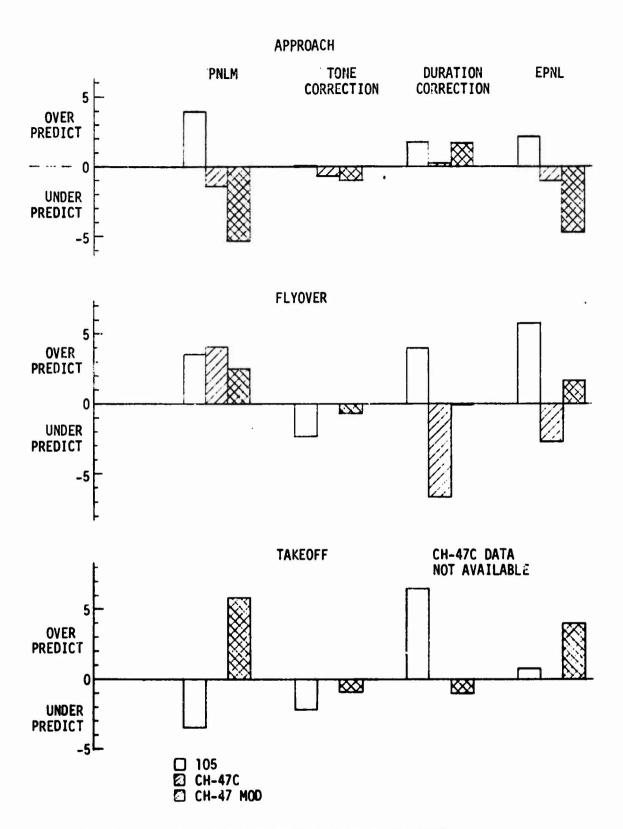


FIGURE 4. COMPARISON OF PREDICTED AND MEASURED DATA

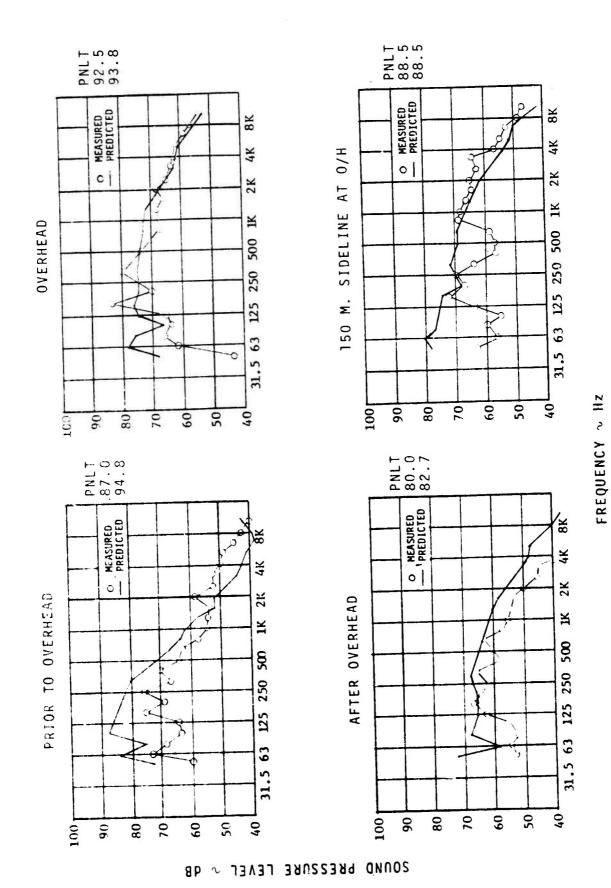
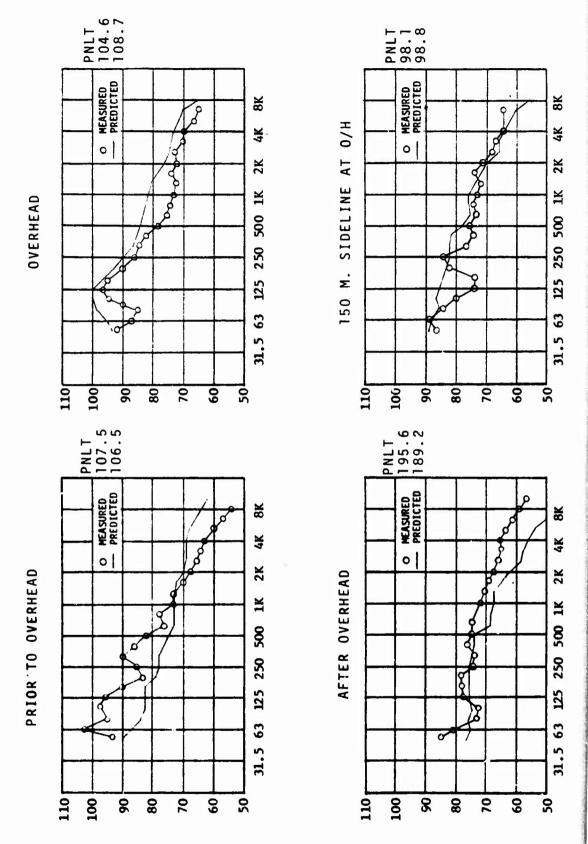
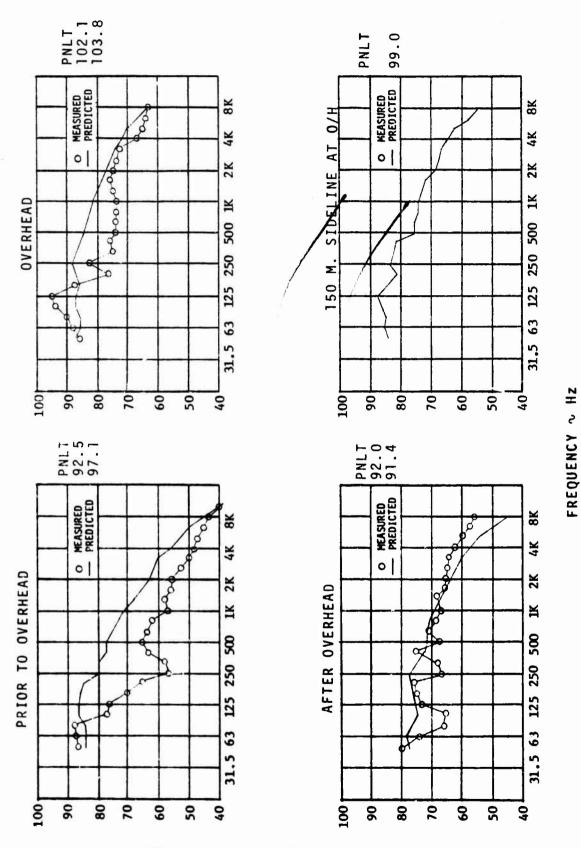


FIGURE 5. COMPARISON OF PREDICTED AND MEASURED SPECTRA, BO-105 FLYOVER



200ND PRESSURE LEVEL ∿ dB

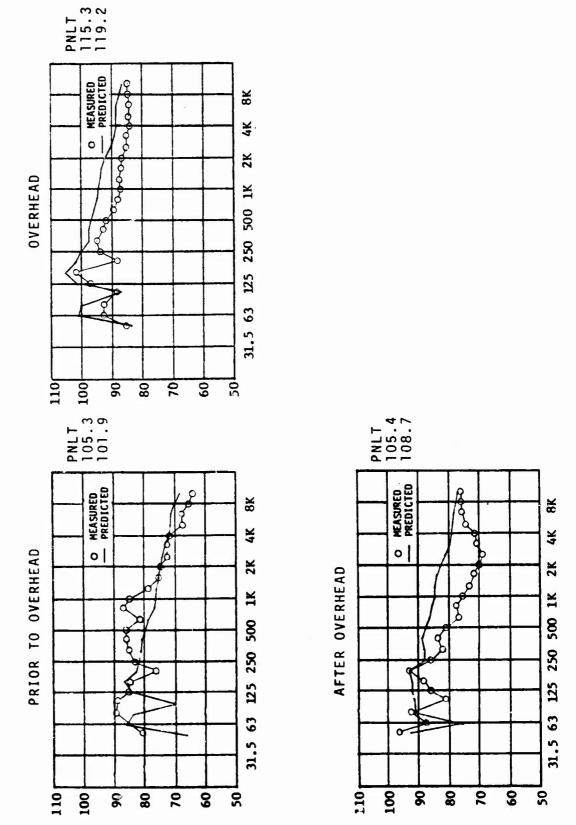
FIGURE 6. COMPARISON OF PREDICTED AND MEASURED SPECTRA, CH-47C FLYOVER



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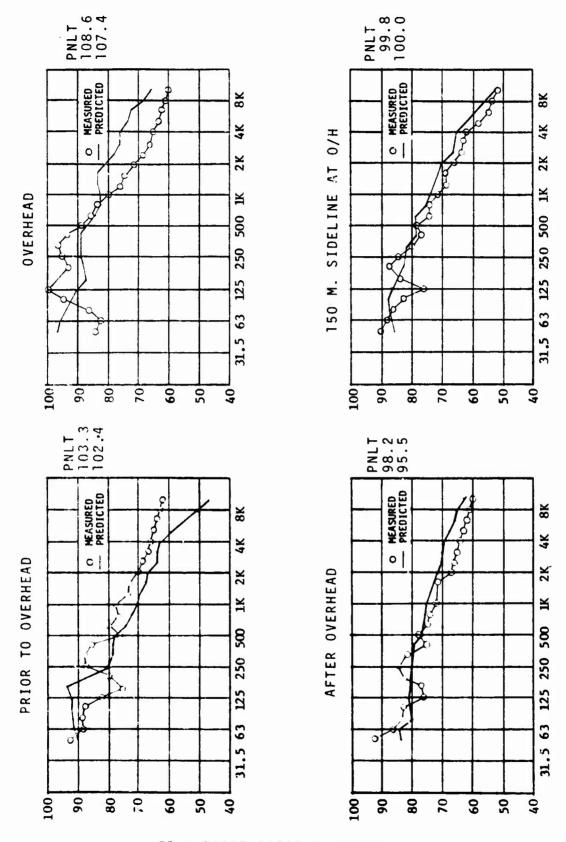
SOUND PRESSURE LEVEL ∼ dB

FIGURE 7. COMPARISON OF PREDICTED AND MEASURED SPECTRA, CH-47 MOD FLYOVER



SOUND PRESSURE LEVEL ∿ dB

FIGURE 8. COMPARISON OF PREDICTED AND MEASURED SPECTRA, BO-105 APPROACH



FREQUENCY ~ Hz

SOUND PRESSURE LEVEL ∿ dB

FIGURE 9. COMPARISON OF PREDICTED AND MEASURED SPECTRA, CH-47C APPROACH

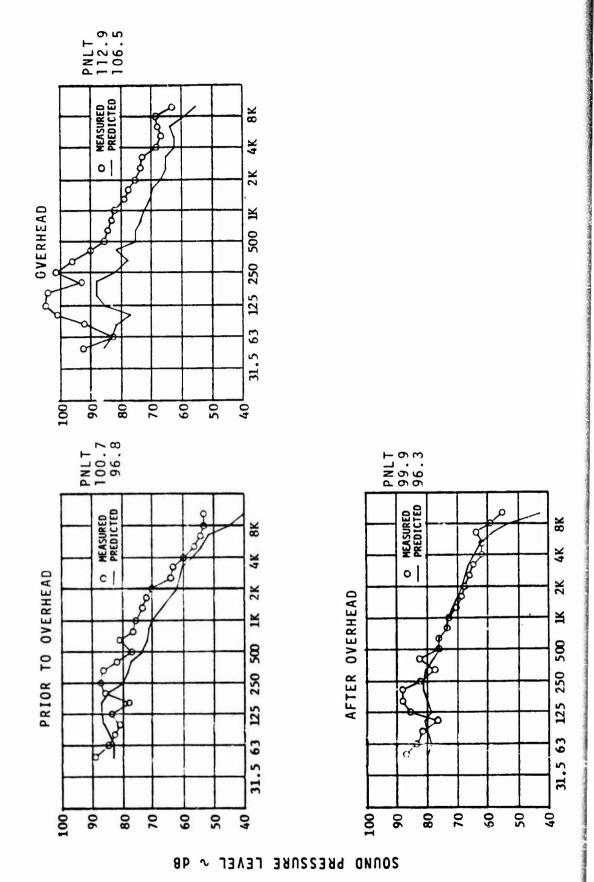


FIGURE 10. COMPARISON OF PREDICTED AND MEASURED SPECTRA, CH-47 MOD APPROACH

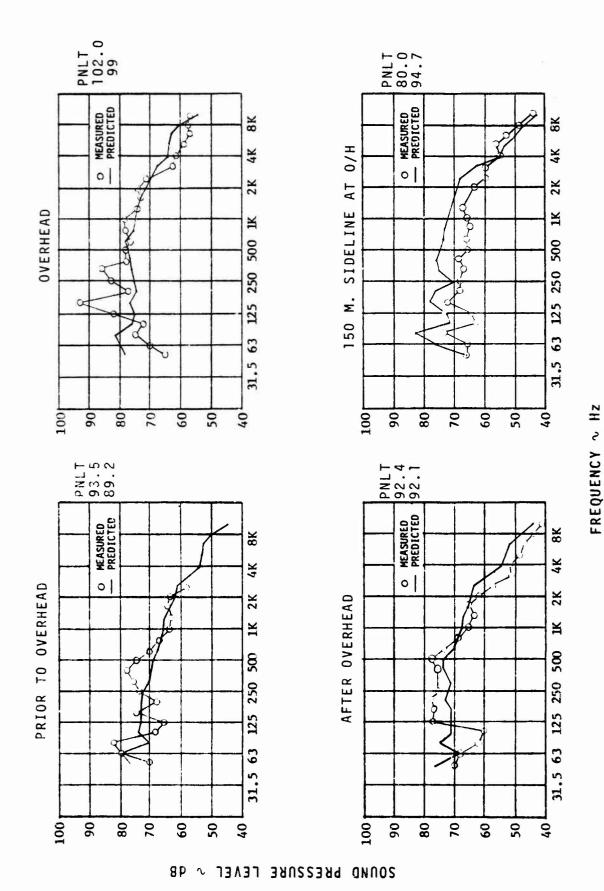
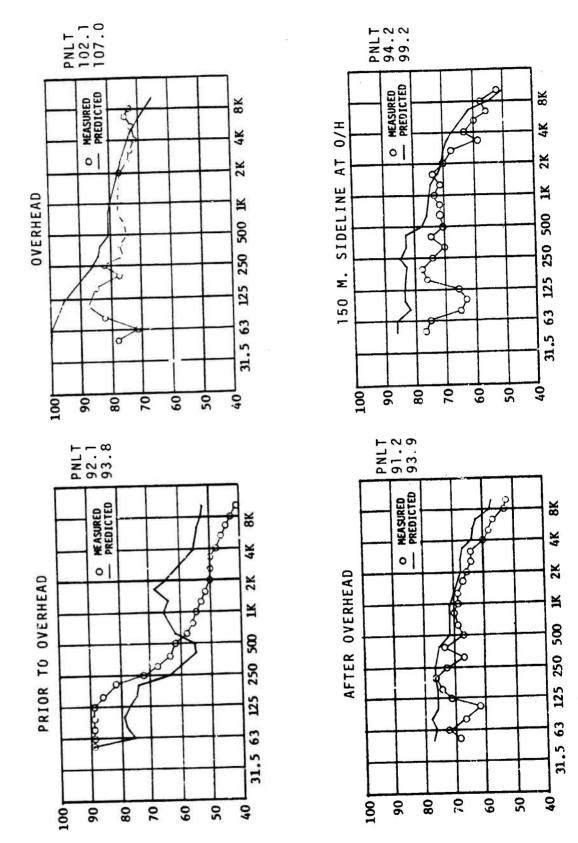


FIGURE 11. COMPARISON OF PREDICTED AND MEASURED SPECTRA, BO-105 TAKEOFF



20NND PRESSURE LEVEL ∿ dB

FIGURE 12. COMPARISON OF PREDICTED AND MEASURED SPECTRA, CH-47 MOD TAKEOFF

approach side are known to be impulsive noise which was eliminated on the CH-47 modified aircraft. Note that the prediction methodology which worked quite well for the non-impulsive modified version falls short when applied to the impulsive case.

Duration corrections appear to be very significant thereby indicating the importance of accurate prediction at points along the flight path other than at PNLTM. Tone corrections, although generally smaller than duration corrections appear to be consistently under-predicted. It is also interesting to note that larger tone corrections are applied to the single rotor BO-105 than to the tandem rotor configurations.

Spectra for each aircraft and flight condition are included in Figures 5-12. Comparisons are shown for three points under the centerline of the flight path and on the sideline at PNLTM. Although it is difficult to generalize these comparisons, it is apparent that the source of tone corrections is harmonic rotor noise below 500 Hz and that no corrections are evident due to high frequency engine noise.

IV - THE EFFECT OF MEASUREMENT VARIABLES ON THE ACCURACY OF DATA SAMPLES

The physical measurement of most engineering and scientific systems contains an element of scatter in the observed data, and the measurement of helicopter noise represents no exception. Aircraft position errors and operating condition variables, environmental conditions affecting noise generation, sound propagation factors data measurement and analysis techniques all influence the value of the data reported. The scatter thus generated results in a substantial uncertainty in the reported noise level for a given helicopter operating at a particular flight condition. For the noise certification of a helicopter the designers must recognize and deal with an inability to precisely predict the acoustical signature of the vehicle and to a lesser, but not inconsequential extent, the inability to accurately measure the noise level of that aircraft. The magnitude of the scatter resulting from these measurements influences the confidence that is assigned to the data, and ultimately the confidence in obtaining type certification of the helicopter itself.

Aircraft Flight Variables

The operation of a helicopter over a microphone range is subject to a number of variables which affect the magnitude of sound levels being generated. Included in these are airspeed, aircraft position (altitude, yaw, pitch and roll angles) rotor speed, and ambient temperature. While position errors may be corrected, tactors which affect the fundamental generation of rotor noise are not accounted for by current procedures.

In addition, control system inputs (directional, collective and cyclic pitch variations) that stem from even moderately gusty conditions will result in undue transient noise from the rotor and once generated this becomes part of the helicopter noise signature.

Sound Propagation Variables

The transmission of sound from the helicopter to the microphone is strongly influenced by such factors as the air temperature, relative humidity, wind shear, ground surface variations and non-uniformity of ground cover. The adjustment of noise due to temperature and humidity effects is permitted, but not the remaining factors. Frequently the impact of these remaining elements varies seasonably and insufficient information is known regarding how each affects sound propagation.

Measurement

A third area which influences variability in helicopter noise measurements include microphone directivity characteristics, the dynamic range of the data system in use, orientation of the microphone during the measurement procedure and accuracy of measurement of aircraft position information with regard to acoustic data.

A fourth area affecting variability of helicopter noise measurement involves the instrumentation which is used for data analysis. Filter characteristics of the analyzer, while meeting ISO requirements, vary between manufacturers, and different analyzers will give different results for the same flyover. Variation in the start time of a data analysis record also will produce small variations in the EPNL values for a given flyover, and levels may vary by as much as 0.5 EPNdB for repeat analysis of the same record. In order to evaluate these variations in analysis by each investigation involved in aircraft noise certification, a common tape recording of aircraft or helicopter flyover noise is being circulated and analyzed. The results of these analysis are reported and the magnitude of the variation in data analysis assessed. These "Round-Robin" procedures are helpful to understand the variation in levels which exist due to analysis technique variations alone. Other "Round-Robin" tests should be conducted which include data acquisition as well as analysis.

All of the above notwithstanding, Paragraph H 36.105 of NPRM 79-13 (Ref. 4) and Paragraph A36.5 (e) (2) of FAR-36 (Ref. 5) specify that the maximum acceptable spread of data, for certification purposes is that which results in a 90% confidence limit of \pm 1.5 EPNdB for each test series (flyover, approach, or takeoff). This, in effect, admits to a permissible 3dB data variation due to combined uncorrectable causes. It would therefore be prudent for a manufacturer to allow a 3dB margin between design target and allowable noise limit just to account for test and measurement variability.

V - EFFECT OF PREDICTION ACCURACY ON COST

Table I, which compares predicted and measured EPNL's indicates cases of both overprediction and underprediction. The impact of both of these types of prediction inaccuracies can most easily be seen by the examples of Table II applied to the level flyover case.

TABLE II NOISE REDUCTION REQUIREMENTS

	BO-105	CH-47C
Gross Weight (lbs.) FAR 36 Limit	5070 89.5 EPNdB	40,654 98.6 EPNdB
Prediction		
Level Reduction Required Configuration Required	94.5 5.0 Mod 1*	106.3 7.7 Mod 1*
Measured		
Level Reduction Required Configuration Required	88.7 0(8) Baseline*	108.9 10.3 Mod 2*

^{*} Defined in Reference 1 and Appendix B

In the case of the BO-105 the overprediction would have resulted in unnecessary replacement of the baseline rotor and tail rotor gear box with the cost impacts shown in Figures 13 and 14.

The case of the CH-47C is more difficult to analyze. In this case, if no margin were taken, the aircraft selected by analytical prediction (Mod 1) would have failed to certify. As in the case of the BO-105, the configuration which would certify (Mod 2) requires a new advanced rotor and gear changes in the accessory drive system. The cost differences, shown in Figure 15 and 16, however, form what may be only a small part of the true costs. Failure to certify, on schedule, will usually have a severe effect on aircraft delivery thereby impacting sales and cash flow. If, for example, a new rotor system is required, but has not been fully developed, qualified, tested, and certified for performance, flying qualities, vibration, and structural integrity, the delay in schedule to full type certification would certainly be in excess of one year and frequently several years, while the cost of developing new rotors runs into millions of If the helicopter has competition from other manufacturers, the setback in the market could well prove catastrophic. For these reasons it is necessary to design the helicopter to a target noise level which is below the actual regulatory limit. In an oral presentation to the FAA Administrator, representatives of the helicopter industry stated that a 90% probability of successiul certification would be required to make the required investment a prudent risk.

In order to develop a good basis for establishing the confidence limits on helicopter noise prediction considerably more comparisons of measured and predicted EPNL's are required than were done for this study. Even with these few cases, however, underpredictions of the order of 3 EPNdB for flyover and 5 EPNdB for approach were noted.

The Reference 1 report also examined the cost impact of noise reduction on several helicopters. Using that study as a basis it is possible to evaluate what the effect of designing those helicopters to lower noise level criteria would have

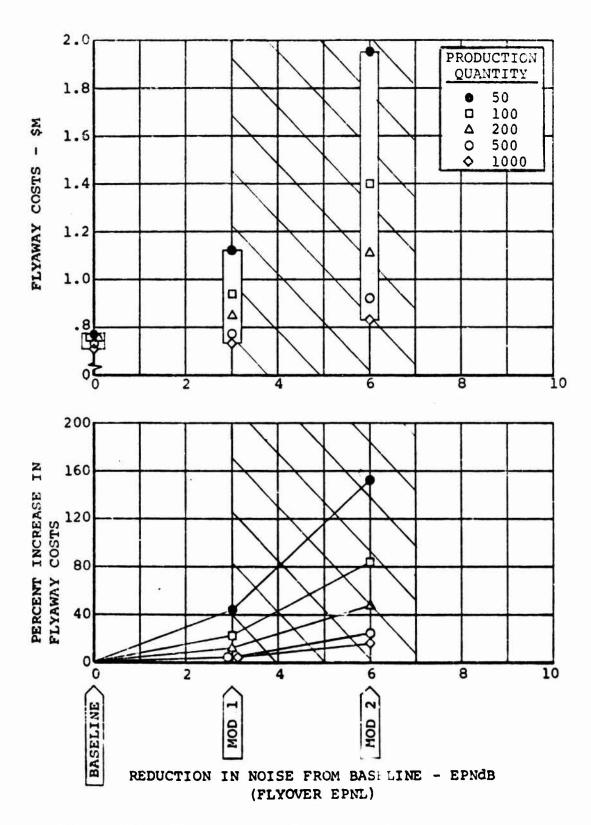


Figure 13. Effect of Configuration Changes on Flyaway Cost, BO-105 (Ref. 1)

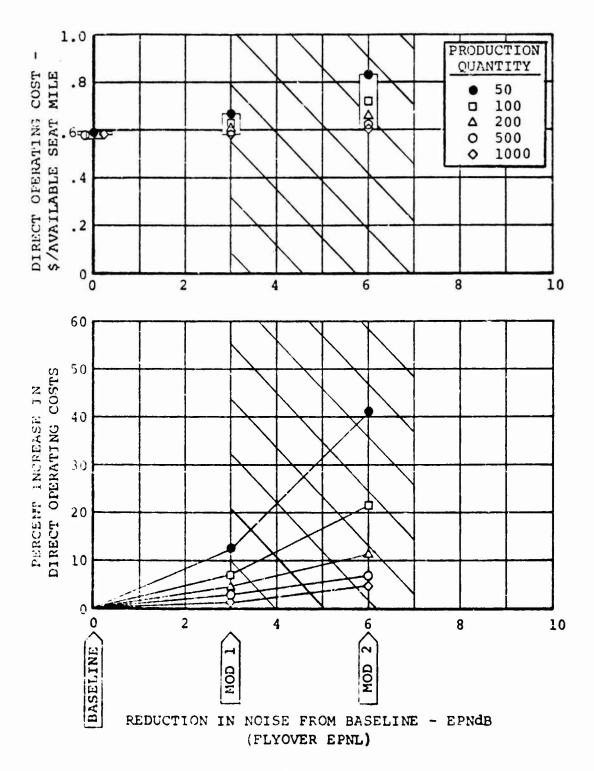


Figure 14. Effect of Configuration Changes on Direct Operating Cost, BO-105 (Ref. 1)

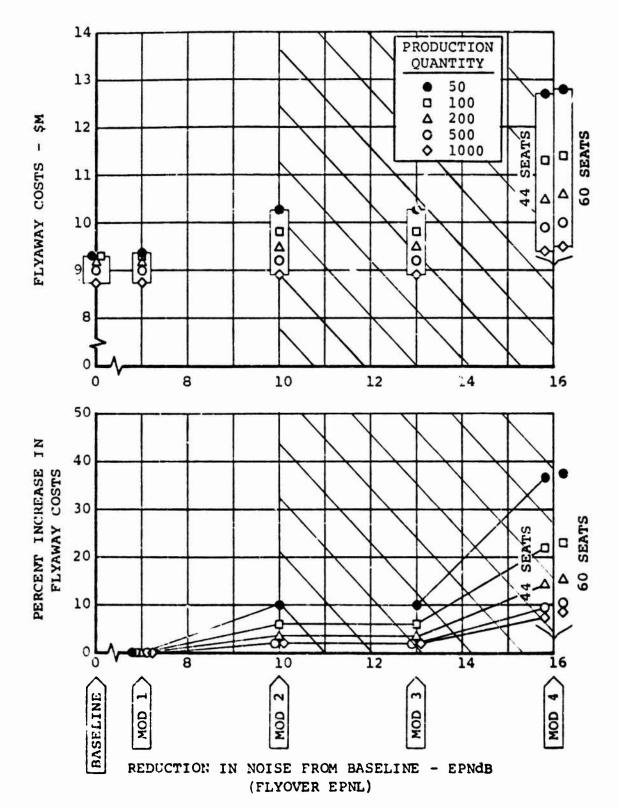


Figure 15. Effect of Configuration Changes on Flyaway Cost, CH-47 (Ref. 1)

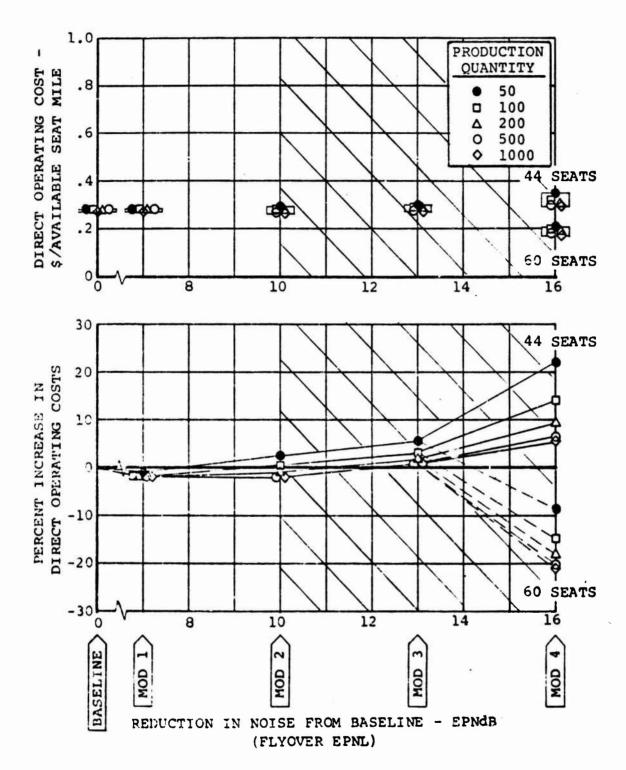


Figure 16. Effect of Configuration Changes on Direct Operating Cost, CH-47 (Ref. 1)

been. The results of the cost impact studies along with definitions of the aircraft configurations are included in Appendix B of this report. For purposes of this study the costs which would have been associated with designing the baseline aircraft to reduced target levels of 3dB, 6dB, and (in the case of the CH-47) 12dB were studied. The assumption in each case being that instead of the baseline aircraft the modified version which achieves the required reduction would have been required. These modifications are summarized in Table III.

TABLE III NOISE REDUCTION MODIFICATION

Required Reduction	BO-105	Helicopter Model Model 179	CH-47
3 EPNdB	Mod 1	Mod 1	-
6 EPNdB	Mod 2	Mod 3	Mod 1
12 EPNdB			Mod 3

^{*} For definition of modifications see Reference 1 or Appendix B

The results of applying the cost impact data developed in Reference 1 to the configuration changes indicated in Table III are illustrated in Figure 17.

VI - CONCLUSIONS AND RECOMMENDATIONS

The study evaluated the ability to analytically predict helicopter noise and the impact which allowance for prediction accuracy has on helicopter costs. The sample of helicopters studied was very small and, while serving as specific examples, should not be used to derive general conclusions about the maximum range of prediction error or cost impact.

The effects of blade/vortex interaction on both main and tail rotors are particularly difficult to predict and when they occur can lead to severe underprediction of sound pressure level, tone correction, and duration correction.

It is recommended that this study be expanded by the addition of at least five other helicopters, mainly medium and large single rotor designs, for which measured data is available from testing which the FAA has already performed.

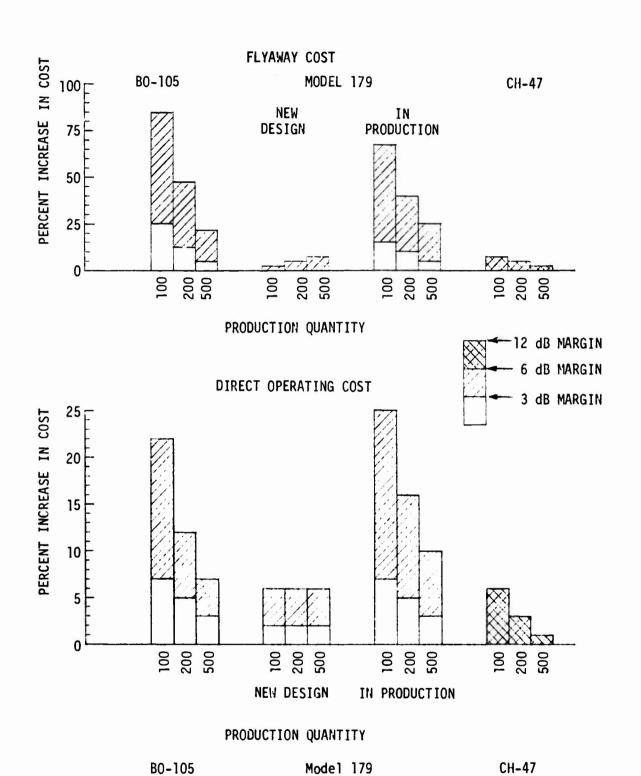


FIGURE 17. COSTS ASSOCIATED WITH DESIGNING TO REDUCED NOISE TARGET LEVELS

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APPENDIX A

ROTOR NOISE PREDICTION METHODOLOGY

The components of rotor noise calculated for the prediction of helicopter flyover acoustic signatures were (1) rotational, (2) broadband, (3) thickness, (4) compressibility, and (5) interaction noise. The first two of these methods had been previously programmed for machine computation and cases were run for all helicopters in the study.

Elements (3), (4) and (5) were calculated by hand from methods suggested by Pegg (Reference 2). Pegg reduced the computation complexity of the equations developed by several researchers in rotor acoustics. These elements were included, as appropriate, and summed with the rotational and broadband components to obtain estimates of the total flyover signature. The following section presents a synopsis of the equations adopted for use in this program.

Rotational Noise - The theory for this component of rotor noise was developed by Lowson and Ollerhead (6) and it forms the basis for the calculations of this element of rotor noise used in this program. Several assumptions were made to the original expression to permit a closed form solution:

$$C_{n} = \sum_{k=0}^{\infty} K \cdot \frac{T}{Rr \ k} \left\{ (10nM \sin \theta) J_{1}^{!} - J_{2}^{!} + (\frac{nM}{R} \cos \theta) J_{3}^{!} \right\}$$

Cn amplitude of nth sound harmonic at specified field point

 λ air loading harmonic number

K constant

r distance between rotor center and field point

n=mB harmonic number x number of blades

M rotational Mach number

R radius of action of blade forces

θ angle between disc plane and field point

J' complex collection of Bessel functions of argument (nM cos ⊕)

 $C_{\lambda T}, C_{\lambda D}, C_{\lambda C}$ thrust, drag, radial force harmonic coefficients

k loading power law exponent

T thrust

⁽⁶⁾ Lowson, M. V., and Ollerhead, J. B., "Studies of Helicopter Rotor Noise", USAAVLABS TR 68-60, January 1969.

For this study, it was assumed that the thrust, drag and radial force components were randomized with respect to phase, that the ratio of the magnitude of the components ($C_{\lambda T}$, $C_{\lambda D}$, $C_{\lambda C}$) were 10:1:1, respectively, and that the harmonic airload power law constant (k) was 1.8 including the $\lambda 0.5$ term due to random phasing effects.

Broadband Noise

The broadband noise equation used for this program was based on the work of Lowson (7), Hubbard (8), Schlegel (9) and Munch (10). It was further modified to reflect an observed dependence on average lift coefficient. The spectrum peak frequency was calculated from

$$fp = -240 \log T + 0.746 V_{t} + 786$$

The spectral content of broadband noise is shown in Figure A-1. One-third octave band sound pressure levels were then determined from the following equation based on rotor blades having constant chard, thickness and airfoil section along the radius:

$$SPL_{1/3} = 20 \log \frac{Vt^3}{r} + 10 \log A_b (\cos^2\theta + 0.1) + S_{1/3} + f(\overline{C}_{\ell}) - 53.3$$

where

S_{1/3}

Ō,

SPLj	sound pressure level in the jth 1/3 octave band
fp	peak frequency
T	thrust
v_t	tip speed
A	blade area
θ	angle between disc plane and field coordinate
r	distance to field coordinate

1/3 octave band correction from Fig. A-1

average lift coefficient

- (7) Lowson, M. V., "Thoughts on Broad Band Noise Radiation by a Helicopter", Wyle Laboratories WR 68-20, 1968.
- (8) Hubbard, H. H., "Propeller Noise Charts for Transport Airplanes", NACA TN 2968.
- (9) Schlegel, R., King, R. J., and Mull, H., "Helicopter Rotor Noise Generation and Propagation", USAAVLABS Technical Report 66-4, October 1966.
- (10) Munch, C. L., "Prediction of V/STOL Noise for Applications to Community Noise Exposure", DOT-TSC-OST-73-19, May 1973.

Thickness Noise - Calculation of thickness noise was based on the theoretical analysis developed by Hawkings and Lowson (11). The following equation presents the harmonic sound pressure for thickness noise valid for hovering conditions:

$$P_{mB} = \frac{4}{\sqrt{2\pi}} M_t^2 \rho C_o^2 (\frac{R}{r}) (\frac{t}{c}) \int_1^{\infty} \frac{1}{\xi^4} (\frac{\sin nk\xi}{nk\xi} - \cos nk\xi) J_n (\frac{nMt}{\xi} \cos \theta) d\xi$$

where:

sound pressure level in harmonic mB PmB

 M_{t} rotational tip Mach number

air density ρ

speed of sound in air

R rotor radius

distance between rotor center and field point

blade thickness

blade chord

 R_{t} Ŕ

mB

sound harmonic number m

number of blades

c/2R₊, slenderness ratio

Bessel function of order n and argument $(\frac{nM}{\xi}t \cos \theta)$

For estimating thickness noise levels, Pegg reduced the above expression to,

$$SPL_t = 40 \log M_t + 20 \log \frac{t}{c} + 20 \log B + 20 \log \frac{R_t}{r} + \Delta SPL_t - 0.9$$

where
$$\Delta SPL_t$$
 represents an evaluation of
$$\int_{1}^{\infty} \frac{1}{\xi^{+}} \left(\frac{\sin nk \xi}{nk\xi} - \cos nk \xi \right) J_n(\frac{n Mt}{\xi} \cos \theta) d\xi$$

for a matrix of values of $\mathbf{M}_{t}^{},~\theta$ and k.

⁽¹¹⁾ Hawkings, D. L., and Lowson, M. V., "Tone Noise of High Speed Rotors", Second Aero-Acoustics Conference, Hampton, Virginia, March 24-26, 1975, AIAA Paper 75-450.

Compressibility-Induced Profile Drag Noise - Prediction of compressibility noise is based on the work of Lowson and Ollerhead as modified by Arndt and Borgmann (Reference 12) who related the effect of compressibility drag on impulsive noise in the following expression,

$$P_{\text{mB}} = \frac{mBCD_{\text{O}}}{4\pi^{2}/2} \frac{\Delta\psi}{\pi} \frac{R}{R_{\text{e}}} \frac{C}{r} \rho C_{\text{o}}^{2} \sum_{j=-\infty}^{+\infty} (1 - \frac{j}{mB}) \beta j J_{\text{(mB-j)}}(mBM_{\text{e}} \sin \theta).$$

Pegg has derived a simplified form for the solution to this, assuming a drag divergence Mach number of $M_{dd}=0.8$.

$$SPL_{mB} = 20 \log \frac{R}{r} + 20 \log \left[(M_e - 0.8) \frac{C}{R} \right] + \Delta SPL_c - 21.6$$

where

 M_e effective Mach number, $\frac{M_T}{1-M_f \cos \theta}$

 $\Delta \text{SPL}_{\text{C}}$ evaluation of the summation on the right side of the first equation

 \overline{C}_{D_O} profile drag coefficient

 $\Delta \psi$ incremental azimuth angle where blade section M > 0.8.

 β_j Fourier coefficients in blade torque loading

i summation index

Blade/Vortex Interaction - The component of interaction noise resulting from the intersection of trailed tip vortex filaments and rotor blades was estimated using a method proposed by Wright (Reference 13),

where $P_{mB} = (\frac{\Delta L}{L_0} E \rho_w) K_T mB \chi_S$

E number of interactions per revolution

 ρ_{W} load solidity (fraction of the effective disk annulus occupied by the unsteady loading region

 $\frac{\Delta L}{L_0}$ fractional steady load change per blade

- (12) Arndt, R. E. and Borgman, D. C., "Noise Reduction from Helicopter Rotors Operating at High Tip Mach Number", American Helicopter Society, 26 Annual Forum, June 1970.
- (13) Wright, S. E., "Discrete Radiation From Rotating Periodic Sources", Journal Sound and Vibration (1971) 17(4) 437-498.

 K_{T} thrust constant

Xs blade loading spectrum function,

$$= \frac{\sin \pi (ft_0^{-1})}{4(ft_0^{-1})} - \frac{\sin \pi (ft_0^{+1})}{4(ft_0^{+1})}$$

(for sine wave pulse profile)

 ft_0 SE $\rho_{w'}$ (non-dimensional parameter)

S blade loading harmonic number

The simplified expression for interaction noise takes the form,

SPL mB = 20 log
$$\frac{\cos \theta}{rC_o}$$
 + 20 log $\frac{\Delta L}{L_o}$ + 20 log $T\Omega$ + 20 log $(\chi_s \frac{mB\Delta\psi}{\psi o})$ + 120.6

where

 θ angle between disc plane and observer

T rotor thrust

 Ω rotational speed

Δψ azimuthal range of load excursion

 ψ_{O} azimuth at intersection

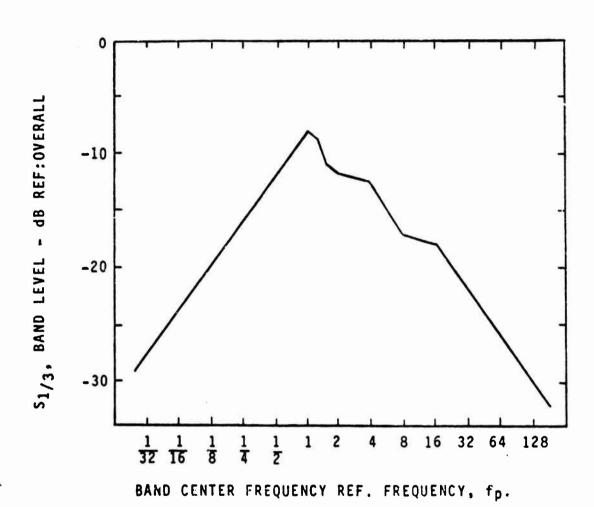


FIGURE A-1 ROTOR BROADBAND NOISE EMPIRICAL SPECTRUM

APPENDIX B

DEFINITIONS OF CONFIGURATION MODIFICATIONS AND COST DATA FROM REFERENCE 1

Table B-1 BO-105 Configuration Changes

	Baseline	Modification 1	Modification 2	
MAIN ROTOR				
V. (ft/sec) RPM No. of Blades Airfoil Chord (ft)	716 425 4 23012 0.883	716 425 4 23012 0.883	700 415 4 23012 0.971	
TAIL ROTOR				
V, (ft/sec) RPM No. of Blades Airfoil	72? 2224 2 0012	702 2162 2 Advanced airfoil, higher L/D, increased twist.	702 2162 2 Same as Mod. 1 plus 10% increase in solidity.	
Chord (ft) Flyover EPNL Dynamic System	0.58 89.5 Basic	0.58 86.5 New T/R speed, T/R gearbox.	0.61 83.5 M/R transmission acoustical treat- ment.	
Airframe	Basic	Basic	Tail Rotor offset laterally by 1.77 ft.	
Powerplant	Allison 250-C20	Allison 250-C20	Allison 250-C20	
Weight Change (Ib)	-	1.5	56.5	

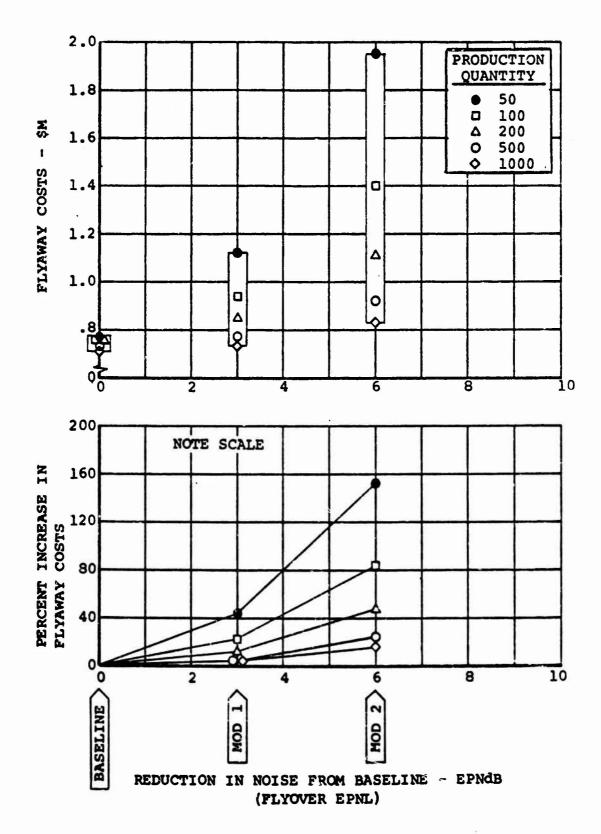


Figure B1. Effect of Configuration Changes on Flyaway Cost, BO-105

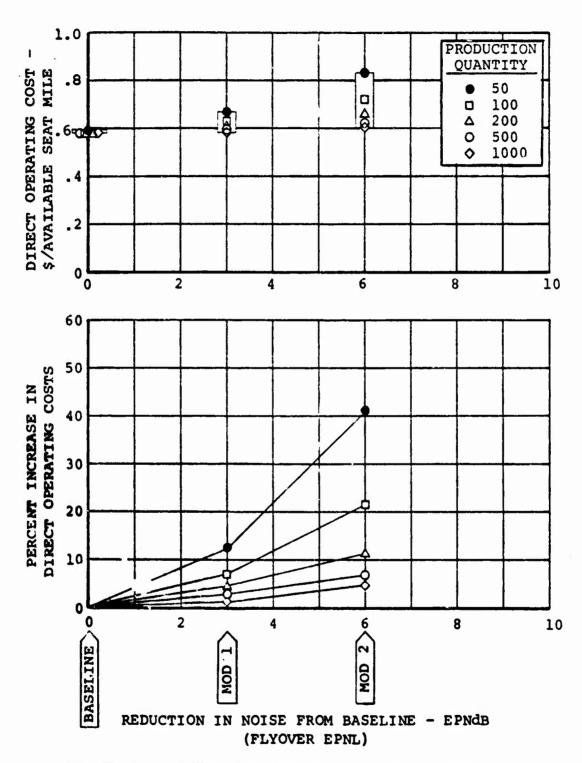


Figure B2. Effect of Configuration Changes on Direct Operating Cost, BO-105

Table B-2 Model 179 Configuration Changes

	Baseline	Modification 1	Modification 2	Modification 3
MAIN ROTOR				
V, (ft/sec)	734	713	715	694
No.	286	280	278	270
No. of Blades	4	4	4	4
Airfeil	VR-7,8,9	VR-7,8,9	VR-7,8,9	VR-7,8,9
Chord	23.0 In.	23.0 In.	24.9 In.	24.9 In.
TAIL ROTOR				
V. (ft/sec)	069	668	999	654
RPM	1296	1256	1250	1229
No. of Blades	4	4	4	4
Airfoil	VR-7,8	VR-7,8 increased twist, modified tip.	VR-7,8 Increased twist, modified tip.	VR-7,8 Increased twist, modified tip.
Chord	0.73 ft	0.73 ft	0.80 ft	0.80 ft
FIVOVER EPNL	86	95	94.5	91
Dynamic System	Basic	New T/R Gearbox	New T/R Gearbox	New T/R Gearbox
Airframe	Basic	Basic	Basic	Offset Tail Rotor
Powerplant	GE CT 7-1	GE CT 7-1	GE CT 7-1	GE CT 7-1
Weight Change (Ib)	- (q	+52 lb	+111 lb	+191 lb

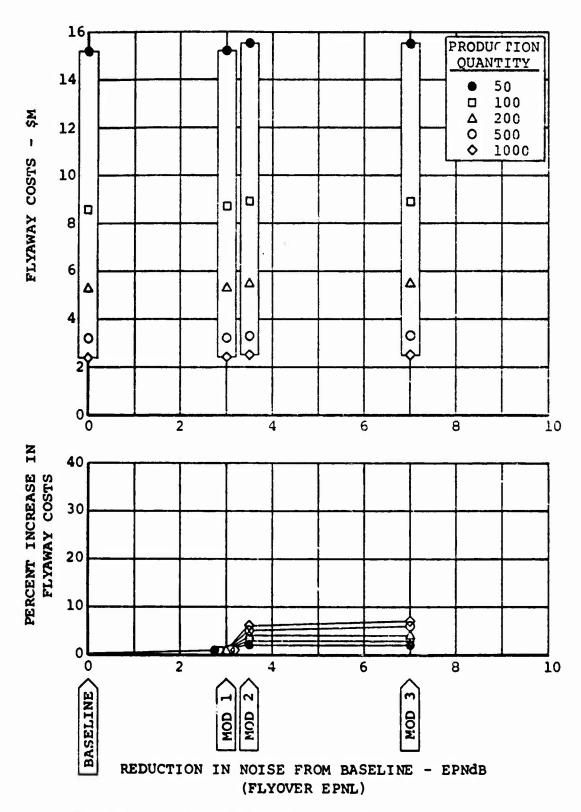


Figure B3. Effect of Configuration Changes on Flyaway Cost, Model 179 "New" Helicopter

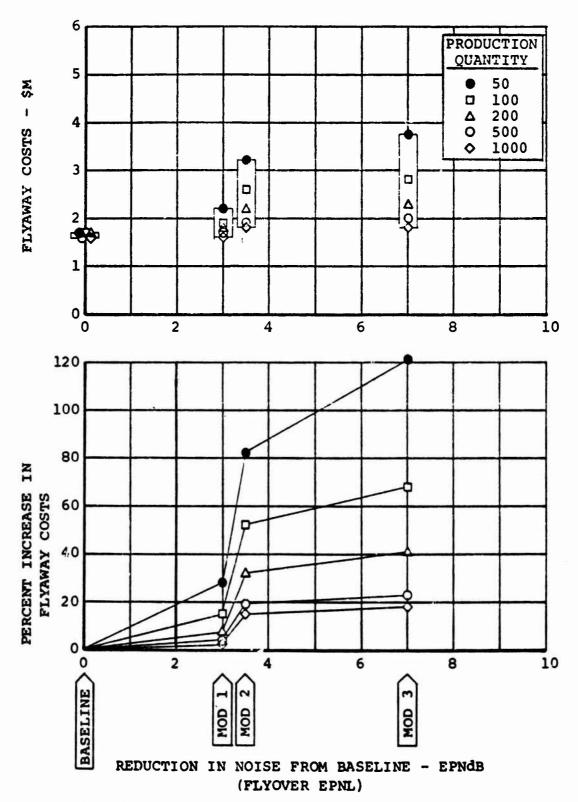


Figure B4. Effect of Configuration Changes on Flyaway Cost, Model 179 'In-Production'

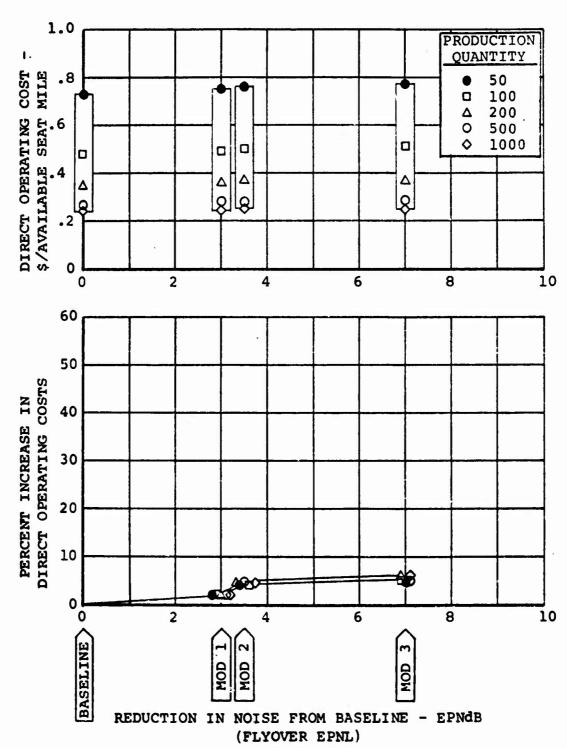


Figure B5. Effect of Configuration Changes on Direct Operating Cost, Model 179 'New' Helicopter

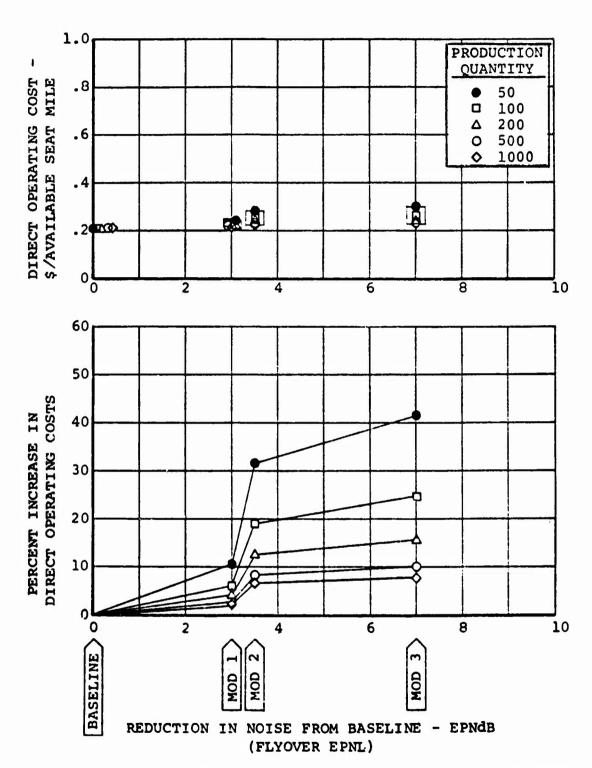


Figure B6. Effect of Configuration Changes on Direct Operating Cost, Model 179 'In-Production' Helicopter

Table B-3 CH-47 Configuration Changes

Modification 4 691 220	4 VR-7,8	2.67 30.0 90	New gear set, accessory drive, new aft rotor shaft	120 in. fuselage stretch 20 in. aft pylon plug	AL 5512 +3490
Modification 3 675 215	3 VR-7,8	2.67 30.0 93	New gear set, accessory drive	Basic	AL 5512 +2 5 1
Modification 2 707 225	VR-7,8	30.0 30.0	New gear set, accessory drive	Basic	AL 5512 +251
Modification 1 707 225 3	23010-1.58	30.0 99	Basic	Basic	AL 5512 -
Baseline 770 245	23010-1.58	30.0 10 6	Basic	DISB a	AL 3512
V _t (ft/sec) RPM No. of Blades	Airfoil Chord (ft)	Radius (ft) Flyover EPNL	Dynamic System Airframe	O CONTRACTOR	Weight Change
		B-1	10		

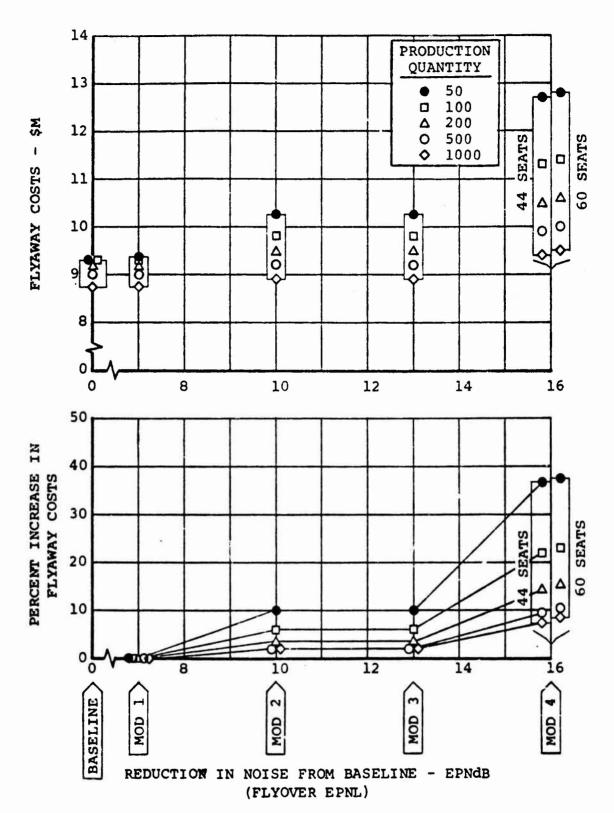


Figure B7. Effect of Configuration Changes on Flyaway Cost, CH-47

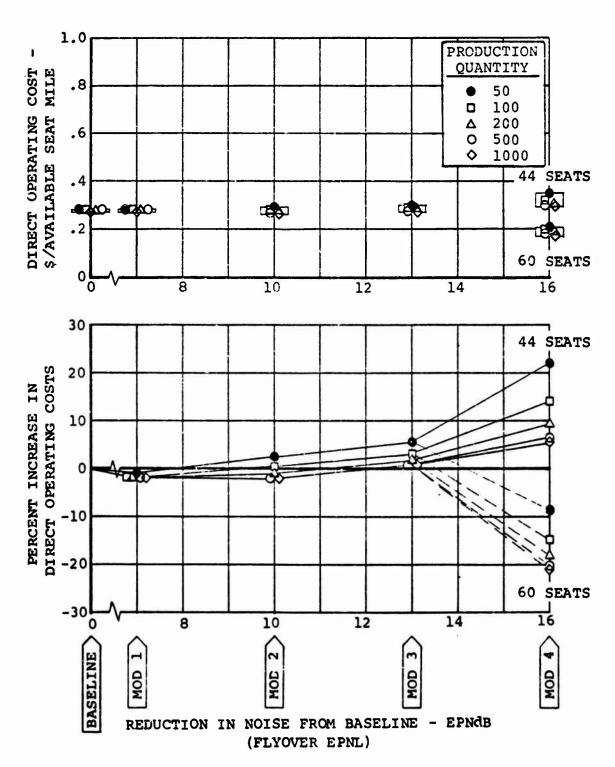


Figure B8. Effect of Configuration Changes on Direct Operating Cost, CH-47